

ALCOM AWL 10 WT1308-05LB

(Last update: 01.10.2024)

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Filler/Additive System	10 % special filler
Special Features	highly reflective, opaque
Market Segment	Automotive, Lighting
Application Area	lighting, light blocking components
Typical Applications	light guides, reflectors

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 4-8 h max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 220-260 °C mould temperature 50-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2600	MPa	ISO 178
Flexural Stress (3.5% Strain)	73	MPa	ISO 178
Tensile Modulus	2800	MPa	ISO 527
Tensile Stress at Yield	44	MPa	ISO 527
Tensile Elongation at Yield	2.3	%	ISO 527
Tensile Elongation at Break	13	%	ISO 527
Impact Strength (Charpy, 23°C)	80	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	45	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	12	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	5.5	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	105	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	110	°C	ISO 306
HDT / A (1,8 MPa)	88	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	6.5	cm ³ /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (24h)	0.5 - 0.8	%	ISO 294-4
Physical Properties			
Density	1110	kg/m ³	ISO 1183

ALCOM AWL 10 WT1308-05LB

(Last update: 01.10.2024)

Flammability

Glow Wire (GWFI, 650°C, 1.0mm)

passed

-

DIN EN 60695

Glow Wire (GWFI, 650°C, 2.0mm)

passed

-

DIN EN 60695

Optical Properties

Tristimulus Value Y10 of Reflection (d=2,0mm)

85

%

DIN 5033

Tristimulus Value Y10 of Transm., d=0.5mm

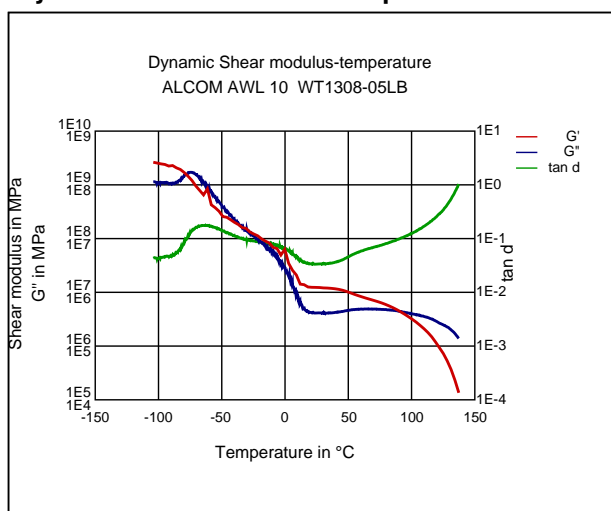
0.2

%

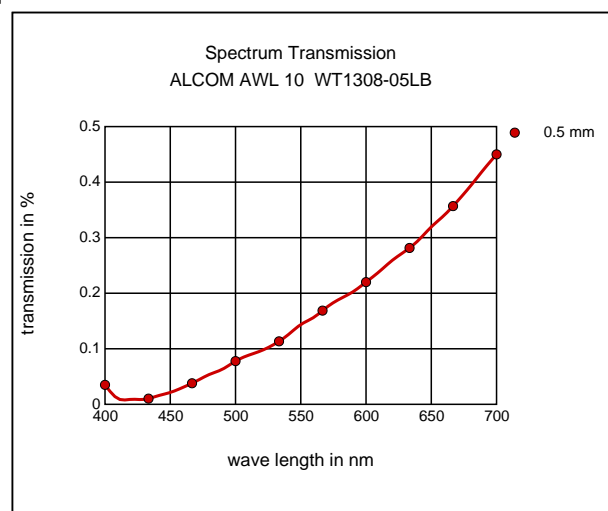
ISO 13468

Diagrams

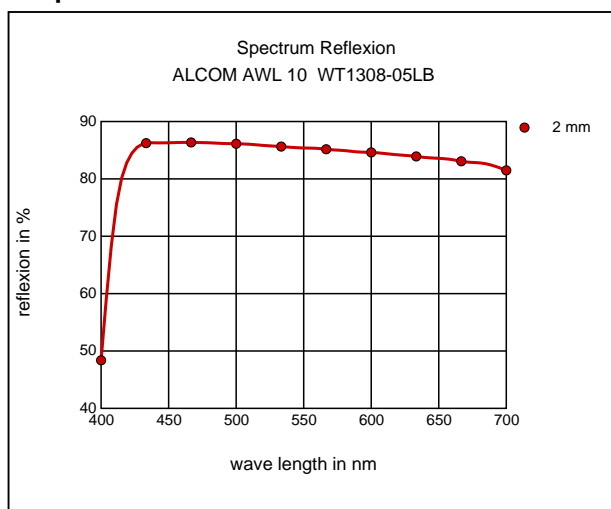
Dynamic Shear modulus-temperature



Spectrum Transmission



Spectrum Reflexion



Disclaimer

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions



ALCOM AWL 10 WT1308-05LB

(Last update: 01.10.2024)

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by MOCOM for any medical, pharmaceutical or diagnostic application is conditional to an assessment by MOCOM in terms of compliance with MOCOM internal risk management policy – even for products which are in general designated for use in Healthcare applications.

Important: irrespective of product type or designation, MOCOM does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- Medical devices categorized as risk class III according to EU Medical Device Regulation (MDR) 2017/745 or risk class 3 FDA
- Medical devices described in list A according IVDD (98/79/EG) or risk class D in EU 2017/746 in vitro diagnostic medical devices (IVDR)
- Bodily implant applications for greater than 30 days (permanent implants) in any risk class
- Critical components in any medical device that supports or sustains human life

except as otherwise explicitly agreed by MOCOM in writing
At all times, our standard terms and conditions of sale apply.